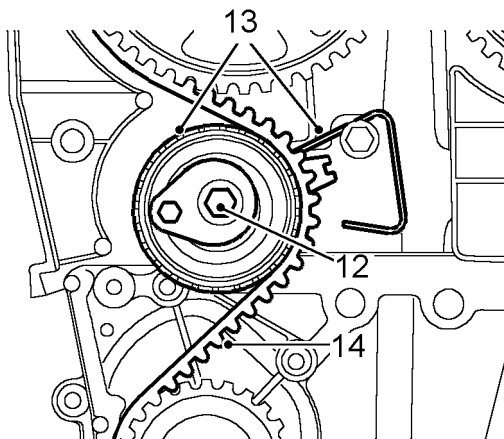


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8. Remove crankshaft pulley bolt and washer.
9. Remove crankshaft pulley.
10. Remove 3 bolts securing timing belt lower cover.
11. Remove timing belt lower cover together with seals.



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12. Remove and discard timing belt tensioner bolt.
13. Disengage index wire from its fitted position whilst at the same time removing the timing belt tensioner.
14. Ease timing belt from gears using the fingers only.
15. Discard timing belt.



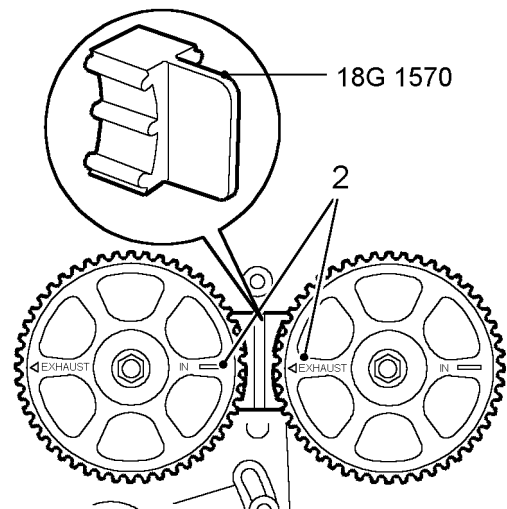
CAUTION: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing belt - automatic tensioner - refit



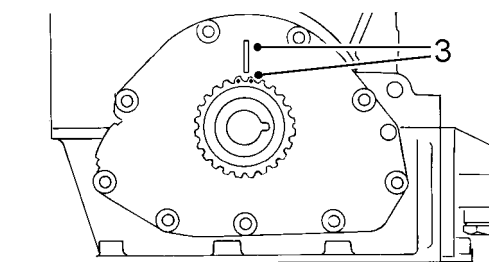
CAUTION: If the sintered gears have been subjected to prolonged oil contamination, they must be soaked in a solvent bath and then thoroughly washed in clean solvent before refitting. Because of the porous construction of sintered material, oil impregnated in the gears will emerge and contaminate the belt.

1. Clean timing gears, coolant pump drive gear and tensioner pulley.



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2. Check correct alignment of camshaft gear timing marks, fit camshaft gear locking tool **18G 1570**.



M124962

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 90° BTDC.